

FORMULATION OF COCONUT SHELL EXFOLIATOR FOR LIP SCRUB



EXFOLIATORS: Exfoliation is a natural process of healthy skin, where the body sheds dead skin cells, allowing brand-new, fresh skin to be revealed beneath.

Natural Exfoliating agents are used to remove dead cells present on the skin and boost blood circulation, giving renewed and glowing skin. It keeps skin free from dirt, grime, accumulated sebaceous secretions and oils which are also beneficial in keeping the skin pores clean.

Natural exfoliation spheres gently exfoliates and deep cleans the skin while protecting and nourishing it at the same time. Umang Pharmatech provides **Sprayspheres SE®** beads contain natural products specially used for exfoliation.

KEY WORDS: Exfoliate ,peel off ,flake off ,throw out, shed off ,scrap, eliminate ,rub ,
Exfoliators beads , Scrub beads , Natural Exfoliators ,Cosmetic beads for aesthetic effects.

LIP EXFOLIATORS

Lip exfoliants, are tiny solid fragments which actually buff away dead and flaky skin. Exfoliating and cleansing lips keep your lips soft and retain its moisture keeping cracks in check and protect from environmental stressors leaving lips supper soft and plumped.

Natural Lip Exfoliator naturally keeps your lips look glowing and hydrated as it effectively cleans, heals, moisturises and rejuvenates the skin.

EXFOLIATION BENEFITS

- Removal of dead skin cells
- Smoother, firmer skin
- Even-toned complexion
- Refined pores
- Reduces fine wrinkles, hyperpigmentation and scars
- Stimulates blood flow
- Allows for better absorption of moisturizers and serums.

INCI NAME :

Cocos Nucifera (Coconut) Shell Powder

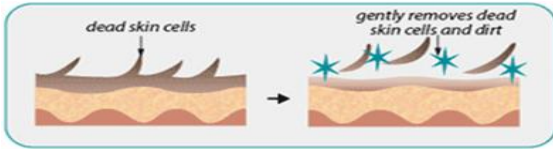
PHYSICAL AND CHEMICAL PROPERTIES

Appearance-Brown colored free flowing spheres.
pH- 5.0-7.0

KEY PROPERTIES OF COCONUT SHELL EXFOLIATORS

- It is natural,non-toxic, and biodegradable.
- Does not disappear on gentle rub
- Non-comedogenic and non-allergenic properties
- Preservative Free
- Non GMO
- Composition has GRAs status.
- Provide visual effects and delivery actives.
- Provides Soft to mild Exfoliation
- Only approved synthetic & natural colors used.
- Soft but effective abrasive,exfoliates naturally, restore skin's beauty.

MECHANISM OF LIP EXFOLIATORS:



Exfoliation relies on a simple technique of an abrasive ingredient as well as an oil or moisturizer to help the material run smoothly over your lips without being drying. Lip scrubs wash off chapped skin from lips stimulating the growth of fresh skin cells, making them soft, smooth by physically remove dead and flaky skin cells.

FORMULATION PROCEDURE:

Step I: Premix components A and B and label as Phase A.

Step II: Premix components C and D,E and F and label as Phase B.

Step III: Premix components G (prepare the 100 ppm solution)and label as Phase C.

Add Phase B to Phase A with low speed stirring.

Add Phase C with continuous stirring, proper mixing until the formulation turns uniform.

DOSAGE: 0.5 % to 2% for visual effect and up to 10 % for colour or active delivery

STORAGE: Temperature between 5° C - 25° C

FORMULATION TIP	
LIP EXFOLIATION	
Ingredient	Qty (wt %)
Phase A	
1.Lubrajel CG	50.00
2. Deionized water	46.72
Phase B	
1 . Solimate "E"	2.50
2. Octyl Salicylate	0.50
3. Peppermint Oil USP	0.05
4. Spearmint Oil USP	0.05
Phase C	
1.F.D & C Blue # 1 (100 ppm)	0.18
2.Coconut shell Exfoliators	0.5-2%

PARTICLE SIZES OF EXFOLIATOR BEADS

XS = Extra Small = 0.2 mm

VVS = Very Very Small = 0.2 - 0.3 mm

VS = Very Small = 0.3 - 0.6 mm

S = Small = 0.6 - 0.8 mm

M = Medium = 0.8 - 1.4 mm

L = Large = 1.4 - 2.0 mm

XL = Extra Large = 2 - 5 mm